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Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D5152-7
Job Sheet 170717

Part No: **D5152-7**

Job Qty: 10 ea

Part Name: Aft Step Post



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/31/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 15-01-08 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/30/18	0.00	0.00	Start Up Machining-3		<i>JLM 18/04/14</i>
100	Doosan	10 pcs		1/31/18	0.00	1.01	Doosan		<i>JLM 18/04/14</i>
110	QC	10 pcs		1/31/18	0.00	0.00	QC2 Machining-3		<i>JLM 18/04/14</i>
120	QC	10 pcs		1/31/18	0.00	0.00	QC8 Machining-3		<i>JLM 18/04/15</i>
150	Packaging	10 pcs		1/31/18	0.00	0.00	Packaging3-2		<i>JLM</i>
170	QC21-SA	10 Ea		1/31/18	0.00	0.00	QC21		<i>21 9-80</i>

Job BOM

APR 17 2018

Part / Item	Component Name	Quantity	Operation	Container
M304RO.750	304 SS Roundbar .750	.2500 ft (.025 ea)	90-Start up Operation	

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Aft Step Post	1.300Inches ± 0.130	<i>1.300</i> 1.430 1.170	Radius	
2	Aft Step Post	0.060Inches ± 0.030	<i>0.060</i> 0.090 0.030		
3	Aft Step Post	45.0Degrees ± 0.5	<i>45°</i> 45.5 44.5		
4	Aft Step Post	0.200Inches ± 0.030	<i>0.205</i> 0.230 0.170		
5	Aft Step Post	0.725Inches + 0.008 - 0.001	<i>0.725</i> 0.733 0.724		

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Container No: S061035



Part: D5152-7

Job No: 170717

Serial No/Batch: S061035

Revision:

Inspector:

Date: 04/14/18